Synthesis of Partially Hydrogenated 2,2'-Bis(diphenylphosphenyl)-1,1'-binaphthyl (BINAP) Ligands and Their Application to Catalytic Asymmetric Hydrogenation

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Three pairs of new axially dissymmetric bisphosphane ligands, (R) - (-) - and (S) - (+) - 2,2' - bis-(dicyclohexylphosphanyl)-1,1'-binaphthyl[(R)-(-)-and(S)-(+)-Cy-BINAP,(R)-(-)-and(S)-(+)-**2**], (R)-(+)- and (S)-(-)-2,2'-bis(diphenylphosphanyl)-5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyI $[(R) - (+) - and (S) - (-) - H_{a} - BINAP, (R) - (+) - and (S) - (-) - 3], and (R) - (-) - and (S) - (+) -$ 2,2'-bis(dicyclohexylphosphanyl)-5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyl [(R)-(-)- and (S)-(+)-Cy-H_a-BINAP, (R)-(-)- and (S)-(+)-4], have been synthesized. The absolute configurations of the isomers 2 were determined by single-crystal X-ray diffraction of the linear 1:1 polymeric complex of (S)-(+)-2,2'-bis(dicyclohexylphosphinoyl)-1,1'-binaphthyl [(S)-(+)-Cy-BINAPO, (S)-(+)-6] and (2R,3R)-(-)-di-O-benzoyltartaric acid [(-)-DBT], and those of the isomers 3 and 4 were established on the basis of CD spectra of the phosphanes and their bisoxides. X-Ray crystallographic studies of two cationic Rh^I complexes, [Rh{(S)-Cy-binap}(cod)]ClO₄ [(S)-17][†] and $[Rh{(S)-H_s-binap}(cod)]ClO_{4}[(S)-18]$, revealed that complex (S)-17 possesses a dissymmetric structure, while complex (S)-18 has a pseudo- C_2 -symmetry and shows a significantly large dihedral angle between the two phenyl rings $[80.3(\bar{4})^{\circ}]$. The potentiality of ligand 3 for asymmetric catalysis was demonstrated in Rull-catalysed stereoselective hydrogenations of methyl 2-(benzamidomethyl)-3-oxobutanoate (21, in up to 92% d.e. and 99% e.e.) and geraniol (22, in 98% optical purity).

During the past two decades there have been dramatic advances in homogeneous asymmetric catalysis performed by transition metal complexes using optically active phosphanes as chiral ligands.¹ Among the numerous chiral ligands reported to date, the atropisomeric bis(triarylphosphane) 2,2'-bis(diphenylphosphanyl)-1,1'-binaphthyl (BINAP, 1)² has been attracting continuous interest due to its intrinsic structural features, remarkable chiral recognition ability, and broad applicability in various transition metal-catalysed asymmetric reactions³ such as hydrogenation,¹⁻⁵ 1,3-hydrogen migration,⁶ hydrobor-ation,⁷ hydrosilylation,⁸ C–C bond formation,⁹ and hydroformylation.¹⁰ In general, the C_2 -symmetry and molecular pliancy of BINAP have been considered as contributing significantly to the realization of high catalytic efficiencies and enantioselectivities.³ So far, a wide range of BINAP derivatives with four pendant aryl groups have been prepared, usually by introducing various substituents (e.g., Me, Prⁱ, Buⁱ, OMe, F, Cl, *etc.*) onto the four phenyl rings in BINAP to tune its electronic and steric properties.^{2c,5a} By this approach, optimization of ligand-substrate matches have been accomplished for some asymmetric catalytic reactions. As part of our ongoing investigations in this field, we also designed new types of BINAP variant, Cy-BINAP 2, H₈-BINAP 3, and Cy-H₈-BINAP 4.¹¹ These bisphosphanes are noteworthy in that they bear either four bulky, electron-donating cyclohexyl groups on the two phosphorus atoms or an atropisomeric 1,1'-bitetralin backbone, or both of them, instead of the four arene groups and/or the binaphthyl moiety characteristic of conventional BINAP ligands. They might be expected to possess unique electronic as well as structural properties, especially in terms of ligand rigidity and axial flexibility about the C(1)-C(1') pivot, and

could provide us with a useful probe to identify how such structural features would influence the catalytic properties of their transition metal complexes in asymmetric reactions.

We describe herein details of the synthesis of these new chiral bisphosphanes 2^{12} 3 and 4, the structures of cationic Rh¹ complexes of ligands 2 and 3, and the application of compound 3 in ruthenium-catalysed asymmetric hydrogenation of prochiral unsaturated substrates.



Throughout this paper, $Cy = cyclohexyl(C_6H_{11})$

Results and Discussion

Bisphosphane Syntheses.—(R)- and (S)-Cy-BINAP [(R)- and (S)-2]. Enantiometrically pure ligands (R)- and (S)-2 have been prepared through a three-step route starting from (\pm) -2,2'-dibromo-1,1'-binaphthyl 5,^{2a} as sketched in Scheme 1.

Crystals of the racemic dioxide of ligand 2, (\pm)-Cy-BINAPO [(\pm)-6], were obtained in 61% yield by treatment of 2,2'-dibromo-1,1'-binaphthyl 5 with BuLi in tetrahydrofuran (THF) followed by coupling of the resulting dilithio derivative with dicyclohexylphosphinoyl chloride [(C₆H₁₁)₂P(O)Cl].¹³ Synthesis of compound (\pm)-6 through the coupling reaction of

 $[\]dagger$ cod = cycloocta-1,5-diene.



Scheme 1 Reagents, conditions (and yields, in parentheses): i, BuLi; ii, $(C_6H_{11})_2P(O)Cl$; iii, (-)-DBT; iv, recrystallization; v, NaOH; vi, (+)-DBT; vii, HSiCl₃, NEt₃

 $(C_6H_{11})_2P(O)Cl$ with the Grignard reagent 7 in toluene at 0– 80 °C was also attempted. However, only a trace amount of compound (±)-6 was formed, while tetracyclohexyldiphosphane dioxide [($C_6H_{11})_2P(O)$ -($O)P(C_6H_{11})_2$, 8]*.¹⁴ was obtained in 27% yield based on ($C_6H_{11})_2P(O)Cl$ used.



The optical resolution of racemate (\pm) -6 was achieved by the use of optically active 2,3-di-O-benzoyltartaric acid (DBT).^{2c,15} Thus, when a solution of (2R,3R)-(-)-DBT in ethyl acetate was added to a boiling solution of racemic compound 6 in the same solvent, a 1:1 complex of (+)-6 and (-)-DBT[hereafter abbreviated (+)-6-(-)-DBT] precipitated as a crystalline solid within seconds. X-Ray structure analysis (Fig. 1) revealed that the crystals are built up of infinite closepacked chains in which equimolar (+)-6 and (-)-DBT are connected in a regularly alternating way through two intermolecular hydrogen bonds between oxygen atoms [O(1)] and O(2)] of the P=O groups in compound 6 and hydrogen atoms of the CO₂H groups of DBT. Selected bond distances and angles are listed in Table 1. The $O(1) \cdots O(3')$ and $O(2) \cdots O(5)$ distances are 2.518(10) and 2.512(10) Å, respectively, and the dihedral angle θ between the least-square planes through the two naphthalene rings is 79.4(2)°. Such a polymeric structure was previously found in the crystal structure of the 1:1 complex between the dioxide of (R,R)-

Table 1 Selected bond distances and angles for adduct (S)-6-(-)-DBT

Distances (Å)			
P(1)-C(2)	1.828(10)	P(2) - C(12)	1.818(10)
P(1) - C(21)	1.844(10)	P(2) - C(33)	1.798(10)
P(1) - C(27)	1.833(12)	P(2) - C(39)	1.855(11)
P(1) - O(1)	1.489(7)	P(2) - O(2)	1.496(7)
C(1)-C(11)	1.505(14)	O(3)-C(45)	1.251(13)
O(4)-C(45)	1.210(14)	O(5)-C(48)	1.332(13)
O(6)-C(48)	1.199(13)	$O(1) \cdots O(3')$	2.518(10)
$O(2) \cdots O(5)$	2.512(10)		
Angles (°)			
O(1)-P(1)-C(2)	111.6(4)	O(2)-P(2)-C(12)	110.9(4)
O(1) - P(1) - C(21)	110.7(4)	O(2) - P(2) - C(33)	113.4(4)
O(1) - P(1) - C(27)	111.8(5)	O(2) - P(2) - C(39)	111.4(5)
C(2) - P(1) - C(21)	107.7(5)	C(12) - P(2) - C(33)	108.4(5)
C(2) - P(1) - C(27)	105.4(5)	C(12) - P(2) - C(39)	106.8(5)
C(21)-P(1)-C(27)	109.4(5)	C(33)-P(2)-C(39)	105.6(5)
C(2)-C(1)-C(11)	122.7(8)	C(1)-C(11)-C(12)	122.5(9)
C(10)-C(1)-C(11)	117.8(8)	C(1)-C(11)-C(20)	117.8(8)
P(1)-C(2)-C(1)	126.2(8)	P(2)-C(12)-C(11)	125.3(7)
P(1)-C(2)-C(3)	115.4(7)	P(2)-C(12)-C(13)	115.2(7)
P(1)-C(21)-C(22)	117.0(7)	P(2)-C(33)-C(34)	112.1(7)
P(1)-C(21)-C(26)	110.3(7)	P(2)-C(33)-C(38)	110.5(7)
P(1)-C(27)-C(28)	109.0(8)	P(2)-C(39)-C(40)	117.6(8)
P(1)-C(27)-C(32)	114.9(8)	P(2)-C(39)-C(44)	110.3(7)
O(3)-C(45)-O(4)	129.9(10)	O(5)-C(48)-O(6)	121.6(10)
O(3)-C(45)-C(46)	112.3(9)	O(5)-C(48)-C(47)	113.0(9)
O(4)-C(45)-C(46)	117.8(10)	O(6)-C(48)-C(47)	125.4(10)

2-exo-3-endo-bis(diphenylphosphanyl)bicyclo[2.2.1]heptane [(2R,3R)-(-)-NORPHOS] and (-)-DBT.¹⁵ The low solubility of complex (+)-6-(-)-DBT is attributable to such a linear polymeric structure, and the enantiomeric resolution has thus been achieved by preferential crystallization of this polymeric diastereoisomer. From the internal comparison with (-)-DBT, the absolute configuration of (+)-6 is defined to be S.

Subsequent decomposition of complex (+)-6-(-)-DBT with aq. NaOH provided crystals of optically pure (S)-(+)-6 in 40% yield based on $(\pm)-6$ used. On the other hand, treatment of the mother liquor left on removal of (+)-6-(-)-DBT with aq. base afforded the crude antipode (R)-(-)-6. Further purification through similar formation and decomposition of (-)-6-(+)-DBT gave pure (R)-(-)-6 in 39% yield starting from $(\pm)-6$.

Reductions of (S)-(+)- and (R)-(-)-6 to phosphanes (S)-(+)- and (R)-(-)-2, respectively, were realized in high yields by

^{*} Analytical data of compound **8**: m.p. 219.5–220.5 °C (from toluene) [lit.,¹⁴ 205 °C (from benzene–petroleum spirit)] (Found: C, 67.6; H, 10.5. C₂₄H₄₄O₂P₂ requires C, 67.61; H, 10.36%); δ_{H} (CDCl₃) 1.18–1.40 (12 H, m), 1.65 (8 H, t, *J* 12.0), 1.68–1.81 (4 H, m), 1.81–2.00 (8 H, m) and 2.00–2.28 (12 H, m); δ_{C} (CDCl₃) 26.00, 26.07, 26.20, 26.83, 26.92, 27.04, 27.13, 39.41, 39.82 and 40.25; δ_{P} (CDCl₃) 53.19 (s).



Fig. 1 An ORTEP drawing of the complex (S)-(+)-6-(2R,3R)-(-)-DBT showing the atom-numbering scheme. The crystal solvent AcOEt and all hydrogen atoms have been omitted for clarity.

refluxing each phosphane oxide **6** with eighteen-fold excess of a mixture of trichlorosilane and triethylamine in xylene.^{2c,16}

(R)- and (S)-H₈-BINAP [(R)- and (S)-3]. Optically pure ligands (R)- and (S)-3 are obtainable in a four-step procedure starting from dibromide 5 as depicted in Scheme 2. Selective to 2,2'-dibromobinaphthyl 5 hydrogenation of 5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyl 9 was accomplished by using 5% ruthenium on carbon as catalyst. Product distribution in the hydrogenation depended remarkably on reaction conditions such as composition of the solvent system, hydrogen pressure, and temperature. When the reaction was run in 95% ethanol, ethyl acetate, benzene, or benzene-95% ethanol (1:1) under various conditions (room temp.-100 °C, 30-60 atm of H₂, 7-70 h), mixtures of compound 9 2,2'dibromo-5,6,7,8-tetrahydro-1,1'-binaphthyl 11, and 2-bromo-5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyl 12 were formed in varying proportions (63:36:1 to 0:100:0) and 9-84%combined yields, while in a 1:1 or 1:2 mixture of ethyl acetate and 95% ethanol hydrogenation of compound 5 went to completion to give compound 9 in 96% selectivity and in 88% isolation yield, along with trace amounts of 11, 12 and 5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyl 13 [equation (1)].

Coupling reaction of the Grignard reagent 14 prepared *in situ* from dibromide 9 and diphenylphosphinoyl chloride produced the bisphosphane dioxide, (\pm) -2,2'-bis(diphenylphosphinoyl)-5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyl [(\pm) -10, hereafter abbreviated (\pm)-H₈-BINAPO] in 77% yield. Optical resolution

of racemate (\pm) -10 was carried out in a similar way as described above. In this case needles of (-)-10–(-)-DBT formed preferentially upon addition of a solution of (-)-DBT in ethyl acetate to that of racemate (\pm) -10 in chloroform. Subsequent reduction of the resolved compound 10 with 15-fold excess of HSiCl₃-Et₃N afforded enantiomers (+)- and (-)-3 in up to 92% yield.

The absolute configuration of compounds (+)-3 and (+)-10 has been assigned to be R by comparison of their circular dichroism (CD) spectra * with those of (R)-(-)- and (S)-(+)-2,2'-bis(diphenylphosphanyl)-6,6'-dimethyl-1,1'-biphenyl [(R)-(-)- and (S)-(+)-BIPHEMP, (R)-(-)- and (S)-(+)-15] and that of the dioxide of (R)-(-)-15, respectively, since the absolute configurations of enantiomers (-)- and (+)-15 have been elucidated from the synthetic pathway as well as by X-ray analysis.¹⁷

(R)- and (S)-Cy- H_8 -BINAP [(R)- and (S)-4]. As shown in Scheme 3, enantiomers (R)- and (S)-4 were synthesized from dibromide 9 through a similar route as described for its analogues (R)- and (S)-2. Dilithiation of dibromide 9 with *tert*-BuLi in a mixture of THF and diethyl ether and subsequent coupling of the resulting dilithio reagent with $(C_6H_{11})_2$ -





Scheme 2 Reagents, conditions (and yields, in parentheses): i, H₂, 5% Ru-C; ii, Mg; iii, Ph₂P(O)Cl; iv, (-)-DBT; v, recrystallization; vi, NaOH; vii, (+)-DBT; viii, HSiCl₃, NEt₃



Reagents and conditions: H_2 (125 atm), 5% Ru–C; EtOH–AcOEt (1:1), 150 °C, 21 h



P(O)Cl afforded racemic 2,2'-bis(dicyclohexylphosphinoyl)-5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyl [(\pm)-16, (\pm)-Cy-H₈-BINAPO] as crystals in 38% yield. When BuLi was used instead, the dilithiation reaction was much more difficult, as monitored by GLC analysis of the reaction mixture.

Optical resolution of racemate (\pm) -16 followed by reduction in a similar manner as described for compound 6 produced enantiomers (+)-4 and (-)-4 as needles. The absolute configuration of compounds (-)-4 and (-)-16 was determined to be R by comparison of their CD spectra with those of (R)-(+)-3 and (R)-(+)-10 as well as those of (R)-(-)-15 and its dioxide.*.¹⁷

Transition Metal Complexes of Bisphosphanes 2-4.—To examine the coordinating behaviours of the new chiral bisphosphane ligands 2-4 to transition metals as well as their efficiencies in transition metal-catalysed asymmetric reactions as compared with those of conventional BINAPs, we have synthesized a series of their transition metal complexes such as

* For CD spectra of (R)-(+)-3, (S)-(-)-3, (R)-(-)-4, (S)-(+)-4, (R)-(+)-10, (S)-(-)-10, (R)-(-)-16, and (S)-(+)-16, see Supplementary Material [SUP No. 57019 (4 pp)] (see 'Instructions for Authors', *J. Chem. Soc., Perkin Trans. 1*, issue 1).

[Rh(Cy-binap)(cod)]ClO₄ **17**, [Rh(H₈-binap)(cod)]ClO₄ **18**, [RuI(H₈-binap)(*p*-cymene)]I **19**, and Ru(OAc)₂(H₈-binap) **20** in good to excellent yields. The fairly air-stable Rh¹ complexes (S)-**17** and (S)-**18** have been subjected to single-crystal X-ray diffraction studies, while the ruthenium(II) complexes (S)-**19** and (S)-**20** have been used as efficient catalyst precursors in the stereoselective asymmetric hydrogenations of a functionalized ketone, methyl 2-(benzamidomethyl)-3-oxobutanoate **21**, and a functionalized olefin, geraniol **22**, respectively (*vide infra*).



Crystal Structures of $[Rh\{(S)-Cy-binap\}(cod)]ClO_4[(S)-17]$ and $[Rh\{(S)-H_8-binap\}(cod)]ClO_4[(S)-18].-Rh¹ complexes$ (S)-17 and (S)-18 were readily grown to single crystals inmethanol and a mixture of dichloromethane and diethyl ether,respectively. ORTEP diagrams of complexes (S)-17 and (S)-18with labelling schemes are presented in Figs. 2 and 3,respectively. Selected bond distances and angles are compiled inTable 2.

For complex (S)-17, the dihedral angle θ [74.8(1)°] between the two naphthalene rings lies in the range observed for [Rh{(R)-binap}(nbd)]ClO₄^{2d} (nbd = norbornadiene) and other Rh-BINAP complexes [71.0(3)-75.5(6)°].¹⁸ However, the structure of complex (S)-17 differs distinctly from those of the latter complexes in that it does not approximate to C₂symmetry. The four cyclohexyl groups appear to be disposed in an edge-face-face arrangement rather than in an edgeface-edge-face orientation, and the seven-membered chelate ring is remarkably distorted from a δ -skew conformation.^{2d,18-25} The non-equivalence of the two phosphorus atoms in complex (S)-17 is also reflected in the distinctly



Scheme 3 Reagents, conditions (and yields, in parentheses): i, $Bu^{t}Li$; ii, $(C_{6}H_{11})P(O)Cl$; iii, (-)-DBT; iv, recrystallization; v, $Na_{2}CO_{3}$; vi, (+)-DBT; vii, HSiCl₃, NEt₃



Fig. 2 An ORTEP drawing of $[Rh{(S)-Cy-binap}(cod)]ClO_4 [(S)-17]$ showing the atom-numbering scheme. Two molecules of the crystal solvent MeOH, all hydrogen atoms, and the ClO_4^- anion have been omitted for clarity.

variable Rh–P distances [2.331(2) and 2.422(2) Å for P(1) and P(2), respectively] and in the ³¹P NMR spectrum [δ 12.14 (dd, $J_{Rh,P_a} = 145.7$ Hz, $J_{P_a,P_b} = 19.9$ Hz) and 31.12 (dd, $J_{Rh,P_b} = 125.2$ Hz)]. Varying deviations of flexible 7-membered chelate rings from the pseudo- C_2 -conformation have so far been reported for several Rh^I complexes derived from C_2 -symmetric bisphosphanes bearing four *P*-phenyl rings,²³ including [Rh(dppb)(nbd)]BF₄ [dppb = 1,4-bis(diphenylphosphanyl)-butane²⁶] and [Rh{*trans*-1,2-bis(diphenylphosphanylamino)-cyclohexane}(cod)]ClO₄,²⁷ as well as the BINAP-related complex [Rh{(S)-biphemp}(nbd)]BF₄.¹⁷

On the other hand, complex (S)-18 possesses a pseudo- C_2 symmetry axis and an alternating edge-face array of the *P*phenyl rings as observed for conventional BINAP-Rh¹ complexes.^{24,18} It is noteworthy that, however, the dihedral angle [80.3(4)°] between the two phenyl rings of the bitetralin moiety is markedly larger than that between the two naphthalene rings in [Rh{(*R*)-binap}(nbd)]ClO₄ [74.4(2)°]^{2d} and is also larger than that between the two phenyl rings in [Rh{(S)-biphemp}(nbd)]ClO₄ (71.8°).¹⁷ This is ascribable to the steric repulsion between the two tetralin moieties of ligand 3. As is demonstrated in the following section, this new bis(triarylphosphane) is expected to match those prochiral substrates which require a larger dihedral angle than conventional BINAPs.

Ruⁿ-Catalysed Asymmetric Hydrogenations.—By using [Ru- $I\{(S)-H_8-binap\}(p-cymene)]I[(S)-19]$ as a catalyst, excellent results have been attained in the diastereo- and enantioselective hydrogenation of racemic methyl 2-(benzamidomethyl)-3-oxobutanoate [(\pm)-21] to the syn- β -hydroxy ester, (2R,3S)-23, via dynamic kinetic resolution (Table 3). 5a,5d,28 As we have previously noted,^{5a} there are remarkable solvent effects in this reaction. Higher catalytic activity and stereoselectivity were obtained in CH_2Cl_2 (run 2) than in methanol (run 1), and the highest diastereoselectivity (92%), together with a high conversion, has been realized without alteration of enantioselectivity when the reaction was conducted in a mixture of CH_2Cl_2 and MeOH (7:1) (run 3). Under all these conditions, complex (S)-19 is superior or favourably comparable with the BINAP analogues $[RuI\{(S) - and (R) - binap\}(p-cymene)]I[(S) - binap](p-cymene)]I[(S) - binap](p-cymene)][(S) - bi$ and (R)-24] (runs 1–3 vs. 6–8).^{5a} When the reaction was carried out in CH_2Br_2 -MeOH (7:1), the excellent enantioselectivity of



Fig. 3 An ORTEP drawing of $[Rh\{(S)-H_8-binap\}(cod)]ClO_4$ [(S)-18] showing the atom-numbering scheme. The crystal solvent CH_2Cl_2 , all hydrogen atoms, and the ClO_4^- anion have been omitted for clarity.

Table 2 Selected bond distances and angles for complexes (S)-17 and (S)-18

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		(S) -17	(S) -18
	Distances (Å)		
	Rh-P(1)	2.331(2)	2.326(3)
	Rh-P(2)	2.422(2)	2.337(3)
	Rh-C(45)	2.214(8)	2.246(12)
	Rh-C(46)	2.268(7)	2.264(12)
	Rh-C(49)	2.147(7)	2.268(12)
	Rh-C(50)	2.206(7)	2.231(12)
	P(1)-C(2)	1.822(6)	1.837(10)
	P(1)-C(21)	1.860(6)	1.845(14)
	P(1)-C(27)	1.855(6)	1.843(13)
	P(2)-C(12)	1.866(7)	1.843(11)
	P(2)-C(33)	1.874(7)	1.856(10)
	P(2)-C(39)	1.873(7)	1.799(12)
	C(1)-C(11)	1.493(9)	1.510(16)
	Angles (°)		
	P(1) - Rh - P(2)	94.5(1)	90.6(1)
	Rh - P(1) - C(2)	84.6(2)	115.2(4)
	Rh - P(1) - C(21)	119.9(2)	114.5(4)
	Rh - P(1) - C(27)	123.0(2)	112.3(4)
	C(2) - P(1) - C(21)	103.0(3)	105.1(5)
	C(2)-P(1)-C(27)	115.0(3)	106.4(5)
	C(21) - P(1) - C(27)	107.4(3)	102.2(6)
	Rh-P(2)-C(12)	118.7(2)	119.6(4)
	Rh-P(2)-C(33)	108.4(2)	111.1(4)
	Rh-P(2)-C(39)	119.1(2)	109.5(4)
	C(12)-P(2)-C(33)	103.2(3)	104.9(5)
	C(12)-P(2)-C(39)	103.1(3)	106.5(5)
	C(33) - P(2) - C(39)	102.1(3)	104.2(5)
	P(1)-C(2)-C(1)	126.0(5)	122.2(9)
	P(1)-C(2)-C(3)	114.7(5)	119.4(9)
	P(2)-C(12)-C(11)	121.6(5)	120.9(8)
	P(2)-C(12)-C(13)	118.7(5)	122.7(9)

substrate (S)-19 remained unchanged, although reaction rate and diastereoselectivity decreased somewhat (run 4). Upon inversion of the ratio of CH_2Br_2 to MeOH to 1:7, the hydrogenation was quite accelerated (run 5). This was, however, completely counteracted by the dramatic decrease in diastereoselectivity.

Table 3 Asymmetric hydrogenation of methyl 2-(benzamidomethyl)-3-oxobutanoate (\pm) -21^a

		Conditions			syn-23			
Run	Catalyst	S/C ^b	Solvent	Time (t/h)	Conv. ^{<i>d</i>} (%)	D.e. ^d (%)	E.e. ^e (%)	Config.
1	(S) -19	1640	МеОН	20	53	71	93	(2R.3S)
2	(S)-19	1640	CH ₂ Cl ₂	20	74	85	99	(2R.3S)
3	(S)-19	1640	$CH_{2}Cl_{2}-MeOH(7:1)^{f}$	20	80	92	99	(2R.3S)
4	(S)-19	1640	$CH_{2}Br_{2}-MeOH(7:1)^{f}$	20	73	87	99	(2R.3S)
5	(S)-19	1640	$CH_{2}Br_{2}-MeOH(1:7)$	20	100	52	97	(2R.3S)
6 <i>ª</i>	(S)-24	100	MeÔH	40	100 ^{<i>h</i>}	51	97	(2R,3S)
7 <i>ª</i>	(S)-24	100	$CH_2Cl_2^i$	40	98	88	97	(2R.3S)
8 <i>ª</i>	(R)-24	1000	$CH_{2}CI_{2}^{j}-MeOH(7:1)$	21	91	84	99	(2S,3R)

^a Hydrogenation was carried out in an autoclave under an initial hydrogen pressure of 54 atm at 65 °C (50 atm when at room temp.) unless otherwise stated. ^b Substrate-to-catalyst ratio (mol/mol). ^c Solvents dried and distilled over CaH₂ (for CH₂Cl₂ and CH₂Br₂) or Mg(OMe)₂ (for MeOH) were used unless otherwise specified. Ratio of solvent to substrate was 2 cm³ g⁻¹ unless otherwise indicated. ⁴ As given by HPLC analysis [Cosmosil SSL, with hexane-CHCl₃-MeOH (90:10:2) as the eluent]. ^e Determined by HPLC analysis of the (*R*)-MTPA ester of compound **23** [Cosmosil SSL, with hexane-THF-MeOH (1000:100:1) as the eluent]. ^f Commercial solvents were used without purification. ^g See ref. 5a. Temp. 50-60 °C; ratio of solvent to substrate: 4 cm³ g⁻¹. ^h Initial hydrogen pressure was 100 atm when at room temp. ⁱ The solvent was saturated with water at -20 °C by addition of 0.5% v/v water to stirred CH₂Cl₂ (distilled from P₂O₅). ^j CH₂Cl₂ was dried and distilled over P₂O₅.



High levels of regio- and enantio-selectivity have also been realized in the hydrogenation of geraniol **22**, an allylic alcohol, catalysed by $Ru(OAc)_2\{(S)-H_8-binap\}(S)-20$. The hydrogenation was completed (100% conversion) in methanol (S/C 5400 mol/mol, 25 °C, 100 atm of H₂, 5 h), and gave (*R*)-citronellol (*R*)-**25** almost quantitatively in 98% optical purity. Dihydrocitronellol **26** was produced in this case in only 1.5% yield. This result is comparable to that obtained with $Ru(OAc)_2\{(S)-binap\}$ under similar conditions (S/C 530 mol/mol, 20 °C, 100 atm of H₂, 98% o.p. and 96% e.e.)²⁹



Conclusions

From a common starting material, 2,2'-dibromo-1,1'-binaphthyl 5, the partially hydrogenated BINAP variants (R)-

and (S)-Cy-BINAP 2, H₈-BINAP 3, and Cy-H₈-BINAP 4 have been synthesized in three or four steps. As expected, these new bisphosphanes possess interesting structural features in their transition metal complexes. Unlike the situation found for crystal structures of Rh1-BINAP complexes, the Cy-BINAPbearing complex (S)-17 adopts a dissymmetric crystal structure and a pseudo-edge-face-face array of P-cyclohexyl rings. On the other hand, the pseudo- C_2 -symmetric complex (S)-18 exhibits a significantly larger dihedral angle between the two phenyl rings of the tetralin moieties of H₈-BINAP than those between the naphthalene or phenyl rings in the BINAP and BIPHEMP (15) analogues. These structures suggest that the present new ligands possess quite different axial flexibilities from conventional BINAPs and BIPHEMPs. Such intrinsic structural features, and also their electronic properties, should be reflected in the catalytic properties of their transition metal complexes as compared with those of the BINAP analogues. Indeed, complex 17 proves to be much more stereoselective than its BINAP analogue for the asymmetric catalytic hydrosilylation of certain aliphatic ketones with a prochiral naphthylphenylsilene (in as high as 98% e.e.).³⁰ Similarly, the cationic Ir^I complexes $[Ir{(R)}- and (S)-H_8-binap{(cod)}]BF_4$ serve as more effective catalyst precursors for the asymmetric hydrogenation of two β-thiacycloalkanones, tetrahydrothiophen-3-one and tetrahydrothiapyran-3-one (82 and 70% e.e., respectively), than does the analogous $[Ir{(S)-binap}(cod)]BF_4$ (60 and 40% e.e., respectively).^{5c} These results, together with those obtained on the above asymmetric hydrogenations of substrates 21 and 22 catalysed by the Ru^{II} complexes (S)-19 and (S)-20, demonstrate the potentiality of the present new bisphosphanes for asymmetric catalysis. Further studies on their applications could thus be expected to contribute towards a systematic understanding of the relation between ligand structures and efficiencies of asymmetric induction in various catalytic processes, as well as aiding exploration of new effective ligand-substrate matches.

Experimental

General.—Nuclear magnetic resonance [¹H (270 or 400 MHz), ¹³C (68 or 100 MHz) and ³¹P (109 or 161 MHz) NMR] spectra were recorded on a JEOL JNM-EX270 or a Bruker AM-400 spectrometer with SiMe₄ (internal) or 85% phosphoric acid (external) as reference; *J*-values are in Hz. Other spectra were measured on the following instruments: IR, on a Hitachi 295 or a JASCO IR-810; optical rotation, on a JASCO DIP-360 ($[\alpha]_{\rm D}$ -values are given in units of 10⁻¹ deg cm² g⁻¹); CD, on a JASCO J-600 ($c 1.0 \times 10^{-3}$ –6.0 $\times 10^{-3}$, EtOH); low-resolution

mass spectra, on a JEOL D300 (70 eV) or a Hitachi M-80B. Gas chromatographic (GLC) analyses were conducted on a Hitachi 263-30 (capillary columns: OV-1701 or PEG-HT, 0.25 mm I.D. \times 25 m) or on an HP 5890A (capillary column: HP-1, 0.20 mm I.D. \times 25 m) equipped with a flame ionization detector; HPLC analyses were performed with a Shimadzu LC-4A or a Hitachi L-6000 using a L-4000 UV detector (columns: Waters, Cosmosil 5SL, and Daicel Chiralcel OG, 4.6 I. D. \times 250 mm; detection: 254 nm light). Elemental analyses were performed by the Elemental Analysis Center, Kyoto University. All m.p.s were determined with a Yanagimoto or a Yanako MP-500D melting point apparatus and were not corrected.

Materials.—All manipulations involving air- and moisturesensitive organometallic compounds were carried out with the standard Schlenk technique under argon purified by passage through a BASF-Catalyst R3-11 column. (±)-2,2'-Dibromo-1,1'-binaphthyl $5^{2a,b}$ was prepared according to the previously reported method. $(C_6H_{11})_2P(O)Cl_1^{13}$ [Rh(cod)₂]ClO₄, ³¹ [Rh-Cl(cod)₂]₂, ³² [RuI₂(*p*-cymene)]₂, ^{19b} [RuCl₂(cod)]_n, ³³ and methyl 2-(benzamidomethyl)-3-oxobutanoate (\pm) -21³⁴ were synthesized according to literature methods. Diphenylphosphinoyl chloride, (2R,3R)-(-)- and (2S,3S)-(+)-DBT monohydrates (Tokyo Kasei Kogyo Co.), a-methoxy-a-(trifluoromethyl)phenylacetic acid [(R)-MTPA] (Aldrich Co.), trichlorosilane (Shin-Etsu Co.), 5% Ru-C catalyst (N. E. Chemcat. Co.), BuLi (Aldrich Co.), and tert-BuLi (Aldrich Co.) were of commercial origin and were used as supplied. Geraniol (Aldrich Co.) was purchased and distilled before used. Oxygen-free dry solvents were prepared as follows: dichloromethane, dibromomethane, benzene, toluene, xylene (a commercial mixture), hexane, and diethyl ether were distilled under argon from calcium hydride; dichloromethane was alternatively dried over P_2O_5 ; methanol and ethanol were dried over the corresponding magnesium alkoxides; THF was dried over sodium benzophenone ketyl, Na-K alloy, or 70% sodium bis-(2-methoxyethoxy)aluminium hydride in toluene; triethylamine was distilled from BaO.

Preparation of $(\pm)-2,2'$ -Bis(dicyclohexylphosphinoyl)-1,1'binaphthyl $[(\pm)-Cy-BINAPO, (\pm)-6]$.—To a solution of 2,2'dibromo-1,1'-binaphthyl5 (93.7% purity; 10.37 g, 23.6 mmol) in THF (370 cm³) cooled at -60 °C was added dropwise a solution of BuLi (63.8 mmol) in hexane (44 cm³). The resultant yellow-green slurry was stirred below -60 °C for 2.5 h and at - 40 °C for 0.5 h. A white emulsion, which had been a colourless solution at room temperature, of dicyclohexylphosphinoyl chloride (15.35 g, 61.7 mmol) in THF (300 cm³) was added dropwise, while cooled to -78 °C, during 10 min. After the reaction mixture had been stirred at -65 °C for 0.5 h, the cooling bath was removed and the mixture was stirred at room temperature overnight. The solvent was removed under reduced pressure. Water (200 cm³) was added to the yellow residue, and the mixture was extracted with dichloromethane $(3 \times 100 \text{ cm}^3)$. The combined organic layers were washed with water $(2 \times 100$ cm³), dried over sodium sulfate, and concentrated under reduced pressure. The solid residue was heated at reflux in ethyl acetate (50 cm³) for 30 min. After the mixture had been stored at room temperature for 2 days, the solid was separated via filtration and dried in vacuo at 85 °C for 3 h to afford title racemate (±)-6 (9.81 g, 61% yield) as a powder, m.p. 334-337 °C (decomp.) (Found: C, 77.75; H, 8.4. C44H56O2P2 requires C, 77.85; H, 8.31%); $\delta_{\rm H}$ (CDCl₃) 0.80–1.94 (38 H, m, C₆H₁₁), 1.98– 2.15 (4 H, m, C₆H₁₁), 2.46 (2 H, q, J 11.4, C₆H₁₁), 7.05-7.21 (4 H, m, ArH), 7.38-7.52 (4 H, m, ArH) and 7.82-7.96 (4 H, m, ArH); $\delta_{P}(CDCl_{3})$ 43.94 (s).

Optical Resolution of (\pm) -Cy-BINAPO $[(\pm)$ -6].—To a solution of racemate (\pm) -6 (15.44 g, 22.74 mmol) in ethyl

acetate (3.45 dm³) stirred at reflux temperature was added a hot solution of (-)-DBT (8.56 g, 22.7 mmol) in ethyl acetate (63 cm³). Precipitation occurred within seconds. The mixture was stirred at reflux temperature for an additional 20 min and was then kept at room temperature for 6 days. The precipitate was separated by filtration, washed with ethyl acetate ($2 \times 50 \text{ cm}^3$), and dried in vacuo (0.04 mm Hg) at room temperature for 15 h to give the 1:1 complex (+)-6-(-)-DBT [11.81 g, 46% based on (\pm) -6 used] as needles, m.p. 230–232 °C (decomp.); $[\alpha]_{D}^{22} - 27.8$ (c0.99, CHCl₃). Recrystallization from a mixture of chloroform (100 cm³) and ethyl acetate (1.3 dm³) and subsequent drying of the crystals in vacuo at room temperature for 8 h afforded pure complex (+)-6-(-)-DBT [11.62 g, 45% based on (±)-6 used], m.p. 227.0–227.5 °C (decomp.); $[\alpha]_D^{26}$ – 31.4 (c 0.96, CHCl₃) (Found: C, 69.9; H, 6.9. C₆₂H₇₀O₁₀P₂·MeCO₂Et requires C, 70.45; H, 6.99%); $\delta_{\rm H}$ (CDCl₃) 0.70–1.87 (38 H, m, C₆H₁₁), 1.26 (3 H, t, J 7.3, MeCO₂CH₂Me), 1.87–2.03 (4 H, m, C₆H₁₁), 2.04 (3 H, s, MeCO₂Et), 2.40 (2 H, q, J 9.9, C₆H₁₁), 3.70 (2 H, br s, CO₂H) 4.12 (2 H, q, MeCO₂CH₂Me), 5.68 (2 H, s, CHOCO), 6.98 (2 H, d, J 8.4, ArH), 7.12 (2 H, td, J 7.6 and 1.2, ArH), 7.36 (4 H, t, J 8.4, ArH), 7.45 (4 H, t, J 7.4, ArH), 7.58 (2 H, tt, J 7.4 and 1.2, ArH), 7.75 (2 H, d, J 8.4, ArH), 7.85 (2 H, dd, J 8.4 and 2.3, ArH), 8.09 (2 H, d, J 1.6, ArH) and 8.12 (2 H, s, ArH); $\delta_{\rm P}({\rm CDCl}_3)$ 47.85 (s). The crystal structure of this complex was determined by single-crystal X-ray analysis (vide infra), and the absolute configuration of enantiomer (+)-6 follows as S from internal comparison with (2R, 3R)-(-)-DBT.

The recrystallized complex (+)-6-(-)-DBT (11.28 g, 10.02 mmol) was dissolved in chloroform (150 cm³). To this was added 1 mol dm⁻³ aq. NaOH (300 cm³), and the mixture was stirred at room temperature for 2 h. The aqueous layer was extracted with chloroform $(2 \times 50 \text{ cm}^3)$. The combined organic layers were washed with water (400 cm³ \times 3), dried over anhydrous sodium sulfate, and evaporated under reduced pressure. The resultant solid was dried in vacuo (0.04 mmHg) at 70 °C for 9 h to give crude enantiomer (+)-6 [6.63 g, 98% based on complex (+)-6-(-)-DBT used and 44% based on $(\pm)-6$ used], m.p. > 305 °C; $[\alpha]_{D}^{30}$ + 39.2 (c 1.00, CHCl₃). This product was stirred in diethyl ether (25 cm³) at reflux for 30 min and the mixture was then stored at room temperature for 2 days. Filtration and subsequent drying of the solid at 70 °C (0.04 mmHg) for 7 h gave compound (S)-(+)-6 [5.95 g, 88% based on (+)-6-(-)-DBT used and 40% from starting $(\pm)-6$] as crystals, m.p. 338.0–339.5 °C (decomp.); $[\alpha]_{D}^{27}$ +42.3 (c 1.08, CHCl₃).

The mother liquor left after separation of complex (+)-6-(-)-DBT was evaporated under reduced pressure to give a solid (13.5 g), m.p. 175-177 °C. This was treated with 1 mol dm⁻³ aq. NaOH (300 cm³) in chloroform (150 cm³). The aqueous layer was separated, and extracted with chloroform (100 cm^3) . The combined extracts were washed successively with 1 mol dm⁻³ NaOH (100 cm³) and water (400 cm³ \times 3), dried over sodium sulfate, and evaporated under reduced pressure to afford crude enantiomer (-)-6 (9.63 g) as a solid, m.p. > 305 °C; $[\alpha]_D^{25} - 27.3$ (c 1.91, CHCl₃). To a boiling solution of this product in ethyl acetate (500 cm³) was added a hot solution of (+)-DBT (5.34 g, 14.2 mmol) in ethyl acetate (40 cm³). The mixture was heated at reflux for 20 min, kept at room temperature for 5 days, and filtered to give adduct (-)-6-(+)-DBT [11.32 g, 44% yield based on (±)-6], m.p. 226.5–228.0 °C (decomp.); $[\alpha]_D^{26}$ + 33.5 (c 0.99, CHCl₃). Recrystallization (9.76 g, 9.22 mmol) from a mixture of CHCl₃ (50 cm³) and ethyl acetate (500 cm³) followed by drying of the isolated solid at room temp. (0.06 mmHg) for 8 h afforded pure adduct (-)-**6**-(+)-DBT [9.63 g, 43% yield based on (±)-**6**], m.p. 225.0–226.5 °C (decomp.); $[\alpha]_D^{27} + 31.9$ (*c* 1.00, CHCl₃).

This complex (9.53 g) was treated with aq. NaOH in a similar manner as described above to give crude enantiomer (-)-6 (5.77 g), m.p. > 305 °C; $[\alpha]_D^{26}$ - 37.6 (c 1.05, CHCl₃). This

product was stirred in diethyl ether (25 cm^3) at reflux for 30 min, and the mixture was stored at room temperature for two days. The precipitate was isolated by filtration and dried *in vacuo* at 70 °C for 7 h to afford (*R*)-(-)-6 [5.19 g, 90% based on adduct (-)-6-(+)-DBT used and 39% starting from (±)-6] as crystals, m.p. 337.0-338.5 °C (decomp.); $[\alpha]_D^{28} - 41.7$ (c 1.04, CHCl₃).

Reduction of (S)-(+)-Cy-BINAPO[(S)-(+)-6] to (S)-(+)-6Cy-BINAP [(S)-(+)-2].—This experiment is representative for the reduction of enantiomers (+)-6 and (-)-6 to phosphanes (+)-2 and (-)-2, respectively. To a solution of compound (+)-6 (4.06 g, 5.98 mmol) in xylene (200 cm³) were added triethylamine (15.0 cm³, 10.9 g, 108 mmol) and trichlorosilane (10.8 cm³, 14.6 g, 108 mmol). The mixture was heated at 80 °C for 39 h and at 120 °C for 6 h. To this was added 35% aq. NaOH (40 cm³) carefully at room temperature and the mixture was stirred for 2 h. The aqueous phase was separated, and extracted with toluene (100 cm³). The combined organic layers were washed with brine $(2 \times 150 \text{ cm}^3)$, dried over sodium sulfate, and concentrated under reduced pressure. Column chromatography [SiO₂; hexane-AcOEt (5:1 to 4:1)] of the residue thus obtained afforded compound (+)-2 as a solid (3.52 g, 91%), m.p. 297–299 °C; $[\alpha]_D^{29}$ +92.6 (c 1.20, benzene). Recrystallization of this product (3.49 g, 5.40 mmol) from a mixture of toluene (15 cm³) and methanol (60 cm³) gave compound (S)-(+)-2 (3.35 g, 87%) as needles, m.p. 295-297 °C; $[\alpha]_{D}^{28} + 92.9 (c \ 1.19, benzene); [\alpha]_{D}^{28} + 95.0 (c \ 0.54, toluene). An$ analytically pure sample was obtained by further recrystallization from toluene, m.p. 297.0–297.7 °C; $[\alpha]_{D}^{22}$ +96.1 (c 0.51, toluene) (Found: C, 81.5; H, 8.8. C44H56P2 requires C, 81.70; H, 8.72%); δ_H(CDCl₃) 0.64-1.07 (10 H, m, C₆H₁₁), 1.08-1.59 (22 H, m, C₆H₁₁), 1.60–1.96 (10 H, m, C₆H₁₁), 2.03–2.26 (2 H, m, C₆H₁₁), 6.98 (2 H, d, J 8.6, ArH), 7.14 (2 H, t, J 7.5, ArH), 7.39 (2 H, t, J 7.5, ArH), 7.72 (2 H, d, J 8.3, ArH), 7.87 (2 H, d, J 8.3, ArH) and 7.91 (2 H, d, J 8.6, ArH); $\delta_{P}(CDCl_{3}) - 9.20$ (s).

Reduction of compound (-)-6 in a similar manner as described above gave the phosphane (R)-(-)-2 in 81% yield, m.p. 295-297 °C; $[\alpha]_D^{28} + 95.5$ (c 0.54, toluene).

Synthesis of 2,2'-Dibromo-5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyl 9.—A mixture of compound 5 (93.7% purity; 35.0 g, 79.6 mmol) and 5% Ru-C catalyst (5.25 g) was vigorously stirred in 1:1 ethyl acetate-95% ethanol (300 cm³) in a 500 cm³ autoclave under 120-135 atm of hydrogen at 150 °C for 21 h. Conversion of compound 5 (100%) and product distribution (9, 95.7%; 11, 0.4%; 12, 2.8%; 13, 1.1%) were determined by GLC analysis of the reaction mixture with an OV1701 capillary column at 250 °C, and products 11, 12 and 13 were identified by GLC-MS analysis. The reaction mixture was passed through a pad of Celite at 70 °C. The filtrate was concentrated under reduced pressure to $\sim 30 \text{ cm}^3$ and was then kept at ambient temperature overnight. The precipitate was collected and recrystallized twice from a mixture of ethyl acetate and ethanol (1:4) to afford title product 9 (95.8% purity; 30.6 g, 88%) as crystals, m.p. 146.0–147.0 °C. Column chromatography [SiO₂; hexane-AcOEt (10:1 to 4:1)] of this product afforded, after recrystallization from benzene, analytically pure crystals of compound 9, m.p. 148.4-149.4 °C [Found: C, 57.3; H, 4.7%; M+ (¹⁷⁹Br, ¹⁸¹Br), 420. C₂₀H₂₀Br₂ requires C, 57.17; H. 4.80%; M $(^{179}\text{Br}, ^{181}\text{Br}), 420]; \delta_{\text{H}}(\text{CDCl}_3) 1.62 - 1.78 (8 \text{ H}, \text{m}, 6-, 6'-, 7- \text{ and } 1.62 - 1.62 - 1.78 (8 \text{ H}, \text{m}, 6-, 6'-, 7- \text{ and } 1.62 - 1.$ 7'-H₂), 2.09 (2 H, dt, J_{8a,8b} 17.7 and J_{7,8a} 6.0, 8- and 8'-H^a), 2.33 (2 H, dt, $J_{8a,8b}$ 17.7 and $J_{7,8b}$ 6.3, 8- and 8'-H^b), 2.70–2.83 (4 H, m, 5- and 5'-H₂), 6.98 (2 H, dt, $J_{3,4}$ 8.2, 4- and 4'-H) and 7.42 (2 H, d, 3- and 3'-H); m/z 422 [M⁺ (¹⁸¹Br, ¹⁸¹Br), 20%], 420 [M⁺ (¹⁷⁹Br, ¹⁸¹Br), 40], 418 [M⁺ (¹⁷⁹Br, ¹⁷⁹Br), 21] and 260 (M⁺ – 2Br, 100).

Preparation of (\pm) -2,2'-Bis(diphenylphosphinoyl)-5,5',6,6',7,-7',8,8'-octahydro-1,1'-binaphthyl [(\pm) -H₈-BINAPO, (\pm) -10].

-In a 1 dm³, four-necked flask equipped with a mechanical stirrer, a reflux condenser, a thermometer, and an addition funnel were placed magnesium powder (6.64 g, 0.273 g-atom) and iodine (50 mg). THF (30 cm³) and 1,2-dibromoethane (1.0 cm³) were added. The mixture was stirred at room temperature until the colour of iodine faded. To this was added dropwise a solution of dibromide 9 (94.6% purity; 50.00 g, 0.113 mol) in a mixture of THF (120 cm³) and toluene (450 cm³) over a period of 5 h during which the temperature was raised from 50 to 90 °C. The mixture was stirred at reflux temperature for an additional hour and then was cooled to -5 °C. To this was added dropwise a solution of diphenylphosphinoyl chloride (62.07 g, 0.262 mol) in toluene (75 cm³) during 1 h at 0-5 °C. After the addition was complete, the mixture was heated at 80 °C for 16 h and then was cooled to ambient temperature. Aq. hydrochloric acid (0.8 mol dm⁻³; 150 cm³) was added. The mixture was stirred at 80 °C for 30 min and was then filtered at room temperature. The precipitate was washed successively with water (100 cm³ \times 3), ethanol (100 cm³), and toluene-hexane (1:4; 100 cm³), and dried in vacuo to give a solid (57.23 g). Further, the aqueous layer in the above filtrate was separated, and extracted with chloroform (100 cm³). The combined organic layers were washed successively with 0.4 mol dm⁻³ NaOH (150 cm³) and water (150 cm³ \times 3), dried over sodium sulfate, and concentrated to a volume of 100 cm³. The precipitate was collected by filtration to provide an additional crop (5.82 g) of solid. The combined crude products (63.05 g) were treated with H2O2 (6% aq., 350 cm³) in CHCl₃ (400 cm³) at 0 °C for 1 h and at room temperature overnight. The aqueous phase was separated, and extracted with CHCl₃ (200 cm³). The combined organic phases were dried over anhydrous Na2SO4 and concentrated to a solid residue, which was then stirred at reflux in a mixture of ethyl acetate (60 cm³) and methanol (60 cm³) for 1 h. The solid was collected via filtration at room temperature and was dried at 80 °C (0.06 mmHg) for 20 h to afford racemate (±)-10 as crystals (57.57 g, 77%), m.p. 345.3-346.5 °C (decomp.) (Found: C, 79.6; H, 6.1%; M⁺, 662. C₄₄H₄₀O₂P₂ requires C, 79.74; H, 6.08%; M, 662); ν_{max} (KBr)/cm⁻¹ 3050m, 2935s, 2860m, 2835w, 1585m, 1485m, 1440s, 1390m, 1315m, 1205s and 1110s; $\delta_{\rm H}({\rm CD_2Cl_2})$ 0.82–0.92 (2 H, m, 7- and 7'-H^a), 1.14–1.24 (2 H, m, 7- and 7'-H^b), 1.40 (2 H, dt, $J_{8a,8b}$ 17.5 and $J_{7,8a}$ 6.0, 8- and 8'-H^a), 1.41–1.51 (4 H, m, 6- and 6'-H₂), 1.65 (2 H, ddd, $J_{8a,8b}$ 17.5, J_{7,8b} 7.5 and J 5.4, 8- and 8'-H^b), 2.64–2.77 (4 H, m, 5- and 5'-H₂), 6.933 and 7.007 (2 H, AB, $J_{3,4}$ 7.9, 3- and 4-H), 6.967 and 7.014 (2 H, AB, $J_{3',4'}$ 7.9, 3'- and 4'-H), 7.33–7.38 (4 H, m, Ph), 7.41-7.47 (6 H, m, Ph), 7.48-7.54 (2 H, m, Ph), 7.62-7.69 (4 H, m, Ph) and 7.74–7.82 (4 H, m, Ph); $\delta_{\rm C}({\rm CDCl}_3)$ 22.36, 22.70, 27.16, 30.15, 127.49, 127.63, 127.90, 127.94, 128.02, 128.06, 130.35, 130.49, 130.80, 130.82, 130.93, 130.95, 132.30, 132.39, 132.53 and 132.63; $\delta_{\rm P}({\rm CDCl}_3)$ 28.80 (s); m/z 662 (M⁺, 28%) and $461 (M^+ - POPh_2, 100).$

Optical Resolution of (\pm) -H₈-BINAPO [(\pm)-10].—To a solution of racemate (±)-10 (56.75 g, 85.6 mmol) in chloroform (1.1 dm³) stirred at reflux was poured a warm solution of (-)-DBT (32.21 g, 85.6 mmol) in ethyl acetate (730 cm³). Precipitation occurred within seconds. The mixture was stirred at reflux temperature for 30 min and then was stored at room temperature for two days. The precipitate was isolated by filtration and was dried at room temperature (0.06 mmHg) for 7 h to give adduct (-)-10-(-)-DBT [42.52 g, 49% based on (\pm) -**10** used] as crystals, m.p. 236.5–237.5 °C (decomp.); $[\alpha]_D^{25}$ -73.3 (c 0.50, EtOH). Recrystallization from a boiling mixture of chloroform (300 cm³), ethanol (60 cm³) and ethyl acetate (600 cm³) afforded pure adduct (-)-10-(-)-DBT [39.81 g, 46% based on (±)-10 used], m.p. 238.5–239.5 °C (decomp.); $[\alpha]_{D}^{22}$ -73.7 (c 0.50, EtOH) (Found: C, 72.5; H, 5.05. C₆₂H₅₄O₁₀P₂ requires C, 72.93; H, 5.33%); $\nu_{max}(KBr)/cm^{-1}$ 3440m, 3055m, 2940m, 2860w, 1735s, 1605w, 1487w, 1465m, 1440m, 1332w, 1317m, 1265s, 1245m, 1176s, 1103s, 1075m, 1028w, 880w, 840w, 755m, 723s, 710w, 698s, 658m, 563m, 535m and 503m; $\delta_{\rm H}$ [CDCl₃–CD₃OD (2:1)] 0.94–1.06 (2 H, m, 7- and 7'-H^a), 1.23–1.33 (2 H, m, 7- and 7'-H^b), 1.45–1.55 (4 H, m, 6- and 6'-H₂), 1.60 (2 H, dt, $J_{8a,8b}$ 18.2 and $J_{7,8a}$ 6.0, 8- and 8'-H^a), 1.76 (2 H, dt, $J_{8a,8b}$ 18.2 and $J_{7,8b}$ 6.0, 8- and 8'-H^a), 2.64–2.80 (4 H, m, 5- and 5'-H₂), 6.02 (2 H, s, CHOCO), 7.01 (2 H, d, J 8.5, ArH), 7.02 (2 H, d, J 8.5, ArH), 7.31–7.37 (4 H, m, Ph), 7.42– 7.57 (12 H, m, Ph), 7.57–7.72 (10 H, m, Ph) and 8.12 (4 H, dd, J 8.4 and 1.3, Ph); $\delta_{\rm P}$ [CDCl₃–CD₃OD (2:1)] 31.21 (s).

The recrystallized adduct (-)-10–(-)-DBT (52.33 g, 51.2 mmol) was treated with 1.5 mol dm⁻³ aq. NaOH (1 dm³) and the mixture was extracted with chloroform $(2 \times 1 \text{ dm}^3)$. The combined extracts were washed successively with 1.5 mol dm⁻³ NaOH (400 cm³) and water (1.0 dm³ × 2), dried over sodium sulfate, and evaporated under reduced pressure. The solid obtained was washed with ethyl acetate (130 cm³) and dried at 70 °C (0.06 mmHg) for 10 h to give enantiomer (S)-(-)-10 [32.48 g, 96% yield based on (-)-10–(-)-DBT used and 44% yield starting from (\pm) -10] as crystals, m.p. 253.5–254.5 °C; $[\alpha]_{D}^{24}$ – 33.9 (c 0.50, CHCl₃). Enantiomeric excess (100%) of (S)-(-)-10 was determined by HPLC analysis with a Chiralcel OG column with (\pm) -10 as a reference [hexane–propan-2-ol (9:1); flow rate 1.0 cm³ min⁻¹; $t_{R} = 8.3$ (S) and 11.6 min (R)].

The mother liquor left after the separation of adduct (-)-10-(-)-DBT was evaporated under reduced pressure to give a solid (49.22 g), m.p. 224–226 °C, which was in turn dissolved in CHCl₃ (500 cm³) and treated with 1.5 mol dm⁻³ NaOH (670 cm³). The aqueous layer was separated, and washed with CHCl₃ (2 × 200 cm³). The combined organic layers were washed successively with 1.5 mol dm⁻³ NaOH (200 cm³) and brine (300 cm³ × 2), dried over sodium sulfalte, and evaporated under reduced pressure to afford crude enantiomer (+)-10 as a solid (33.33 g), m.p. 246–249 °C; $[\alpha]_{D}^{-3} + 29.6$ (*c* 0.47, CHCl₃). To a solution of this product in boiling chloroform (300 cm³)

To a solution of this product in boiling chloroform (300 cm³) was added a hot solution of (+)-DBT (16.11 g, 42.8 mmol) in ethyl acetate (350 cm³). After being stirred at reflux for 30 min, the mixture was kept at room temperature for two days. The precipitate (42.86 g, 49%) was collected, and recrystallized from a mixture of chloroform (300 cm³), ethanol (60 cm³) and ethyl acetate (600 cm³) to afford pure adduct (+)-10–(+)-DBT [37.97 g, 43% yield based on (\pm)-10 used] as crystals, m.p. 238.5–239.5 °C (decomp.); $[\alpha]_D^{26} + 73.0$ (c 0.50, EtOH).

Decomposition of this complex (48.22 g, 47.2 mmol) in a similar manner to that described above provided enantiomer (*R*)-(+)-10 [29.81 g, 95% yield based on adduct (+)-10-(+)-DBT used and 41% yield starting from (\pm)-10] as crystals, m.p. 253.5–254.5 °C; [α]_D²⁴ + 34.7 (*c* 0.50, CHCl₃). The enantiomeric excess was 100% according to HPLC analysis.

Reduction of $(S)-(-)-H_8$ -BINAPO [(S)-(-)-10] to (S)-(-)- H_8 -BINAP [(S)-(-)-3].—In a 2 dm³, 3-necked flask fitted with a thermometer, a reflux condenser, an argon inlet, and a mechanical stirrer were charged the dioxide (-)-10 (32.00 g, 48.3 mmol), xylene (1.4 dm³), triethylamine (83.99 g, 0.830 mol), and trichlorosilane (103.43 g, 0.763 mol). The mixture was stirred for 2.5 h at 100 °C and then for 20 h at reflux. After the reaction mixture had been cooled to room temperature, 35% aq. NaOH (300 cm³) was added carefully. The resultant mixture was heated at 60 °C until both phases became clear. The aqueous layer was separated at room temperature and extracted with xylene (600 cm³). The combined organic layers were washed with water (500 cm³) and concentrated to give an oily residue. Purification by silica gel chromatography [hexane-EtOAc (4:1)] and recrystallization from a mixture of hexane (40 cm^3) and methanol (200 cm^3) afforded the bisphosphane (S)-(-)-3 (27.93 g, 92%) as crystals, m.p. 207–208 °C; $[\alpha]_{D}^{24}$ – 72.4

(c 0.50, toluene) (Found: C, 83.5; H, 6.4%; M⁺ 630. $C_{44}H_{40}P_2$ requires C, 83.79; H, 6.39%; M, 630); $v_{max}(KBr)/cm^{-1}$ 3055m, 3005w, 2930m, 2860w, 2830w, 1590m, 1480s, 1453m, 1438s, 1390w, 1315m, 1190w, 1095m, 1030m, 814s, 746s, 700s, 552s, 516s, 503s, 490m and 440m; $\delta_{\rm H}(\rm CD_2Cl_2)$ 0.83–0.93 (2 H, m, 7- and 7'-H^a), 1.22–1.33 (2 H, m, 7- and 7'-H^b), 1.39–1.52 (4 H, m, 6- and 6'-H₂), 1.54 (2 H, dt, J_{8a,8b} 17.6 and J_{7,8a} 5.9, 8and 8'-H^a), 1.83 (2 H, ddd, J_{8a,8b} 17.6, J_{7,8b} 8.7 and J 5.6, 8- and 8'-H^b), 2.64 (2 H, dt, J_{5a,5b} 20.9 and J_{5a,6} 6.6, 5- and 5'-H^a), 2.71 (2 H, dt, $J_{5a,5b}$ 20.9 and $J_{5b,6}$ 6.4, 5- and 5'-H^b), 6.98 (2 H, dt, $J_{3,4}$ 7.9 and $J_{3,8}$ 1.5, 3-and 3'-H), 7.03 (2 H, d, $J_{3,4}$ 7.9, 4- and 4'-H), 7.10-7.22 (10 H, m, Ph) and 7.28-7.34 (10 H, m, Ph); $\delta_{\rm C}({\rm CDCl}_3)$ 22.60, 22.69, 27.44, 29.98, 127.33, 128.00, 128.03, 128.05, 128.19, 128.23, 128.27, 128.57, 128.78, 131.65, 132.62, 132.72, 132.82, 135.10, 135.21 and 135.32; $\delta_{P}(CDCl_{3}) - 15.34$ (s); m/z 630 (M⁺, 4%), 446 (M⁺ - PPh₂ + 1, 42) and 445 (M⁺ - PPh₂, 100).

Reduction of (R)-(+)- H_8 -BINAPO [(R)-(+)-10] to (R)-(+)- H_8 -BINAP [(R)-(+)-3].—In a similar manner as described above, dioxide (R)-(+)-10 (33.89 g, 51.1 mmol) was reduced with a mixture of trichlorosilane (78.0 g, 0.576 mol) and triethylamine (63.0 g, 0.620 mol) in xylene (1.4 dm³) to bisphosphane (R)-(+)-3 (22.62 g, 70%) as crystals, m.p. 207–208 °C; $[\alpha]_D^{24}$ + 72.4 (c 0.52, toluene).

For all the enantiomers (+)-3, (-)-3, (+)-10, and (-)-10, CD spectra were measured in ethanol ($c \ 1.0 \times 10^{-3}$ -6.0 $\times 10^{-3}$).* Furthermore, the absolute configuration of compounds (+)-3 and (+)-10 have been assigned to be R by comparison of their CD spectra with those of (R)-(-)- and (S)-(+)-BIPHEMP [(R)-(-)- and (S)-(+)-15], and that of the dioxide of compound (R)-(-)-15, respectively, since the absolute configurations of compounds (-)- and (+)-15 have been confirmed by synthesis as well as by X-ray analysis.¹⁷

Preparation of 2,2'-Bis(dicyclohexylphosphinoyl)-(±)-5,5',6,-6',7,7',8,8'-octahydro-1,1'-binaphthyl [(±)-Cy-H₈-BINAPO, (\pm) -16].—To a solution of dibromide 9 (94.6% purity, 27.70 g; 62.4 mmol) in a mixture of THF (540 cm³) and diethyl ether (360 cm^3) was added *tert*-BuLi (92.6 cm³ of a 1.77 mol dm⁻³ pentane solution, 0.164 mol) via a syringe at -78 °C. The light yellow solution was stirred at -78 °C for 7 h. Additional tert-BuLi (92.6 cm³, 0.164 mol) was added in two portions and the mixture was stirred for another 7 h. GLC monitoring showed that the dilithiation was almost complete. An emulsion of dicyclohexylphosphinoyl chloride (43.62 g, 0.175 mol) in THF (500 cm³) was added at -78 °C during 30 min. After the resultant dark brown solution had been stirred at -78 °C for 30 min, the cooling bath was removed and the mixture was further stirred at room temperature for 34 h. The solvents were removed under reduced pressure and the residue was taken up with CHCl₃ (800 cm³). The extract was washed successively with brine (500 cm³ \times 2) and water (500 cm³), dried over Na₂SO₄, and concentrated under reduced pressure. Column chromatography [SiO₂; hexane-acetone (9:1 to 2:1)] of the residue afforded, after washing with hot hexane $(35 \text{ cm}^3 \times 2)$, racemate (±)-16 (16.88 g, 38%) as crystals, m.p. 271–273 °C (decomp.) (Found: C, 74.5; H, 9.5%; M⁺, 686. C₄₄H₆₄O₂P₂•H₂O requires C, 74.97; H, 9.43%. C₄₄H₆₄O₂P₂ requires M, 686); δ_H(CDCl₃) 1.01-1.53 (20 H, m), 1.55-2.13 (32 H, m), 2.34 (2 H, dt, J 16.7 and 5.0), 2.48 (2 H, qt, J 12.2 and 2.5), 2.75-2.92 (4 H, m, 5and 5'-H2) and 6.97-7.16 (4 H, m, 3-, 3'-, 4- and 4'-H); 8P(CD-Cl₃) 44.02 (s); m/z 687 (M⁺ + 1, 21%), 686 (M⁺, 43), 604 (M⁺

^{*} For CD spectra of (R)-(+)-3, (S)-(-)-3, (R)-(-)-4, (S)-(+)-4, (R)-(+)-10, (S)-(-)-10, (R)-(-)-16, and (S)-(+)-16, see Supplementary Material [SUP No. 57019 (4 pp)] (see 'Instructions for Authors', J. Chem. Soc., Perkin Trans. 1, issue 1).

 $-C_6H_{11}+1,\ 52),\ 603\ (M^+-C_6H_{11},\ 100),\ 521\ (M^+-2C_6H_{11}+1,\ 60),\ 474\ [M^+-PO(C_6H_{11})_2+1,\ 100],\ 391\ [M^+-PO(C_6H_{11})_2-C_6H_{11}+1,\ 100]\ and\ 262\ [M^+-2PO(C_6H_{11})_2+2,\ 31].$

In addition to racemate (±)-16, crops (6.63 g, ~22%) of 2-(dicyclohexylphosphinoyl)-5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyl [m.p. 202.5–204.5 °C (Found: M⁺, 474. C₃₂H₄₃OP requires M, 474); $\delta_P(CDCl_3)$ 47.39 (s); m/z 475 (M⁺ + 1, 40%), 474 (M⁺, 100), 392 (M⁺ - C₆H₁₁ + 1, 48) and 391 (M⁺ -C₆H₁₁, 30)] and (1.62 g, 10%) of 5,5',6,6',7,7',8,8'-octahydro-1,1'-binaphthyl [13, m.p. 94.5–95.5 °C (lit.,³⁵ 93.5–94 °C)] were obtained. The former was contaminated with small amounts of unidentified impurities.

Optical Resolution of (\pm) -Cy-H₈-BINAPO [(\pm) -16].—To a boiling solution of racemate (\pm) -16 (15.35 g, 21.77 mmol) in ethyl acetate (600 cm³) was added a hot solution of acid (-)-DBT (8.41 g, 22.4 mmol) in ethyl acetate (70 cm³). After the mixture had been stirred at reflux for 10 min, a precipitate began to deposit. The mixture was stirred at reflux for an additional hour and was then kept at ambient temperature for 5 days. The precipitate was separated through filtration, washed with ethyl acetate (2 \times 25 cm³), and dried in vacuo (0.06 mmHg) at room temperature for 7 h to give the 1:1 complex (+)-16-(-)-DBT[8.81 g, 38% based on (±)-16 used] as needles, m.p. 233–235 °C (decomp.); $[\alpha]_{\rm D}^{26} - 4.4 (c \, 1.19, {\rm CHCl}_3)$. Recrystallization from a mixture of chloroform (30 cm³) and ethyl acetate (250 cm³) afforded, after drying in vacuo at room temperature for 7 h, pure *adduct* (+)-16–(–)-DBT [8.48 g, 37% based on (±)-16 used], m.p. 237–238 °C(decomp.); $[\alpha]_D^{30} - 3.0(c 1.17, CHCl_3)$ [Found: C, 70.7; H, 7.5. $C_{62}H_{78}O_{10}P_2 \cdot (AcOEt)_{0.2}$ requires C, 70.97; H, 7.54%]; $\delta_{\rm H}$ (CDCl₃) 0.85–1.40 (20 H, m), 1.40–1.98 (32 H, m), 2.04 (0.6 H, s, 0.2 equiv. of MeCO₂Et), 2.20 (2 H, dt, J 16.5 and 5.0), 2.36 (2 H, q, J 10.9), 2.53–2.80 (4 H, m), 4.13 (0.4 H, q, 0.2 equiv. of AcOCH₂Me), 4.45 (2 H, br s, CO₂H), 5.81 (2 H, s, CHOCO), 6.92 (2 H, s, ArH), 6.95 (2 H, s, ArH), 7.44 (4 H, t, J 7.5, ArH), 7.57 (2 H, dt, J 7.5 and 1.3, ArH), 8.12 (2 H, d, J 1.3, ArH) and 8.15 (2 H, s, ArH); $\delta_P(CDCl_3)$ 48.80 (s).

The recrystallized adduct (+)-16-(-)-DBT (8.35 g, 7.86 mmol) was treated with 1.5 mol dm⁻³ aq. Na₂CO₃ (250 cm³) and chloroform (150 cm³), and the aqueous layer was extracted with chloroform (100 cm³). The combined organic layers were washed successively with 1.5 mol dm³ Na₂CO₃ (70 cm³) and brine (200 cm³ × 3), dried over anhydrous sodium sulfate, and evaporated under reduced pressure. The resultant residue (5.79 g) was dissolved in a mixture of ethyl acetate (10 cm³) and diethyl ether (5 cm³). Removal of the solvent and drying at 70 °C (0.06 mmHg) for 13 h gave compound (S)-(+)-16 [5.23 g, 94% yield based on (+)-16-(-)-DBT used and 35% yield starting from (±)-16], m.p. 273.5-275.0 °C; $[\alpha]_D^{26}$ +41.8 (c 1.24, CHCl₃).

The mother liquor left after removal of adduct (+)-16–(-)-DBT was evaporated under reduced pressure to give a solid, m.p. 210–215 °C (decomp.); $[\alpha]_{D^8}^{28}$ –65.5 (*c* 3.25, CHCl₃). This was treated with 1 mol dm⁻³ aq. NaOH (300 cm³) and chloroform (150 cm³). The aqueous layer was extracted with chloroform (100 cm³). The combined organic layers were washed successively with 1 mol dm⁻³ NaOH (100 cm³) and brine (200 cm³ × 3), dried over sodium sulfate, and evaporated under reduced pressure to afford crude compound (-)-16 (9.75 g) as a solid, $[\alpha]_{D^8}^{-8} - 22.5$ (*c* 1.02, CHCl₃).

To a boiling solution of this solid in ethyl acetate (300 cm³) was added a hot solution of acid (+)-DBT (4.21 g, 11.2 mmol) in ethyl acetate (35 cm³). The mixture was refluxed for 40 min, kept at room temperature for 2 days, and filtered. The collected solid was washed with ethyl acetate (2×25 cm³) and dried at room temperature (0.06 mmHg) for 12 h to give adduct (-)-16-(+)-DBT [8.75 g, 38% yield based on (±)-16], m.p. 232.5-

234.0 °C (decomp.); $[\alpha]_{D}^{27}$ +4.4 (*c* 1.16, CHCl₃). Recrystallization (1.82 g) from a mixture of CHCl₃ (6 cm³) and ethyl acetate (50 cm³) following by drying at room temp. (0.06 mmHg) for 7 h gave pure adduct (-)-16-(+)-DBT [1.78 g, 37% based on (±)-16], m.p. 235.5-237.5 °C (decomp.); $[\alpha]_{D}^{30}$ +3.5 (*c* 1.20, CHCl₃). This complex (1.73 g, 1.63 mmol) was treated with aqueous 1.5 mol dm⁻³ Na₂CO₃ (50 cm³) in a similar manner as described above to give compound (*R*)-(-)-16 [1.08 g, 97% based on the complex and 35% based on (±)-16 used] as crystals, m.p. 274.5-276.0 °C; $[\alpha]_{D}^{30}$ -41.7 (*c* 1.17, CHCl₃).

As described for the corresponding enantiomers of compounds 3 and 10, CD spectra have been determined for (+)-4, (-)-4, (+)-16 and (-)-16, respectively, in ethanol, and the absolute configuration of (-)-4 and (-)-16 are assigned to be R by comparison of their CD spectra with those of (R)-(+)-3 and (R)-(+)-10 as well as those of (R)-(-)-15 and its dioxide.*¹⁷

Reduction of $(R)-(-)-Cy-H_8$ -BINAPO [(R)-(-)-16] to (R)-(-)-Cy-H₈-BINAP [(R)-(-)-4].—This operation illustrates the reduction of enantiomers (+)- and (-)-16 to (+)- and (-)-4, respectively. To a solution of dioxide (-)-16 (0.938 g, 1.33 mmol) in xylene (40 cm³) were added triethylamine (2.21 g, 21.8 mmol) and trichlorosilane (2.96 g, 21.8 mmol) via syringes. The mixture was stirred at 80 °C for 53 h and 120 °C for 17 h, and then was cooled to room temperature. Aq. NaOH (20%; 20 cm³) was added, and the mixture was stirred at room temperature for 2 h. The aqueous layer was separated, and extracted with toluene (40 cm³). The combined organic layers were washed with brine (100 cm³), dried over Na₂SO₄, and evaporated under reduced pressure. Purification of the residue by column chromatography [SiO₂; hexane-ethyl acetate (5:1 to 4:1)] gave crude bisphosphane (-)-4 (0.980 g) as a solid. This solid was recrystallized from hexane (22 cm³) to give, after drying at 80 °C (0.06 mmHg) for 13 h, compound (R)-(-)-4 (0.350 g, 40%) as needles, m.p. 237.0–238.0 °C; $[\alpha]_D^{29}$ –72.9 (c 0.66, toluene). Concentration of the mother liquor of recrystallization to $\sim 3 \text{ cm}^3$ and filtration of the residue afforded an additional crop (0.401 g; total 86%) of enantiomer (R)-(-)-4, m.p. 237.5-238.5 °C; $[\alpha]_{D}^{28}$ -71.6 (c 0.66, toluene) (Found: C, 80.45; H, 9.9. C₄₄H₆₄P₂ requires C, 80.69; H, 9.84%); δ_H(CDCl₃) 0.95-1.35 (20 H, m), 1.35-1.87 (28 H, m), 1.87-2.24 (8 H, m), 2.73-2.93 (4 H, m), 7.05 (2 H, d, $J_{3.4}$ 7.9, 3- and 3'-H) and 7.27 (2 H, d, 4- and 4'-H); $\delta_{P}(CDCl_3) - 10.43$ (s).

Reduction of compound (S)-(+)-16 in a similar manner as described above afforded compound (S)-(+)-4 in 85% yield, m.p. 235.5–236.0 °C; $[\alpha]_{D}^{22}$ +73.8 (c 0.63, toluene).

Preparation of $[Rh{(S)-(+)-Cy-binap}(cod)]ClO_4[(S)-17].$ — To a solution of $[RhCl(cod)]_2$ (81.6 mg, 0.190 mmol) in acetone (20 cm³) was added AgClO₄ (78.7 mg, 0.380 mmol), and the mixture was stirred at room temperature for 1 h. The precipitate deposited was removed by filtration and washed with acetone (2 × 1 cm³). To the combined light yellow filtrate and washings was added bisphosphane (S)-2 (261.2 mg, 0.404 mmol). The resulting mixture was stirred at ambient temperature for 2 h and was then filtered through a Celite pad. The orange filtrate was concentrated to ~ 2 cm³. To this was slowly added diethyl ether (20 cm³) and the mixture was kept at room temperature for 24 h. The crystals were separated, washed with diethyl ether (2 cm³ × 2) and hexane (2 cm³ × 2), and dried *in vacuo* at room temperature for 24 h to give *complex* (S)-17 (335.1 mg, 87%) as orange crystals, m.p. 200–203 °C (decomp.) [Found: C, 62.9;

^{*} For CD spectra of (R)-(+)-3, (S)-(-)-3, (R)-(-)-4, (S)-(+)-4, (R)-(+)-10, (S)-(-)-10, (R)-(-)-16, and (S)-(+)-16, see Supplementary Material [SUP No. 57019 (4 pp)] (see 'Instructions for Authors', J. Chem. Soc., Perkin Trans. 1, issue 1).

H, 7.25. $C_{52}H_{68}ClO_4P_2Rh \cdot (C_4H_{10}O)_{0.25} \cdot (C_3H_6O)_{0.1} \cdot (H_2O)_2$ requires C, 62.90; H, 7.43%]; $\delta_H(CDCl_3) - 1.30$ to -1.01 (1 H, m), -0.23-0.05 (2 H, m), 0.39-0.74 (4 H, m), 0.74-2.18 (41 H, m), 1.23 [1.5 H, t, *J* 6.9, 0.25 equiv. of $(MeCH_2)_2O$], 2.18-2.37 (2 H, m), 2.20 (0.6 H, s, 0.1 equiv. of Me_2CO), 2.37-2.54 (2 H, m), 2.54-2.93 (3 H, m), 3.01-3.25 (1 H, m), 3.43 [1 H, q, 0.25 equiv. of $(MeCH_2)_2O$], 4.32-4.55 (2 H, m, =CH of COD), 5.18-5.42 (2 H, m, =CH of COD), 6.64 (1 H, d, *J* 8.6, ArH), 7.07-7.37 (3 H, m, ArH), 7.49 (1 H, t, *J* 7.3, ArH), 7.60 (1 H, t, *J* 6.8, ArH), 7.87-8.12 (3 H, m, ArH) and 8.18-8.37 (3 H, m, ArH); $\delta_P(CDCl_3)$ 12.14 (dd, $J_{Rh,Pa}$ 145.7 and $J_{Pa,Pb}$ 19.9) and 31.12 (dd, $J_{Rh,Pb}$ 125.2).

Single crystals of complex (S)-17·(MeOH)₂ suitable for X-ray studies were grown from a saturated solution of this product in methanol at low temperature.

Preparation of $[Rh{(S)-H_8-binap}(cod)]ClO_4$ [(S)-18]. Method 1. A mixture of bisphosphane (S)-3 (0.411 g, 0.652 mmol) and $[Rh(cod)_2]ClO_4$ (0.225 g, 0.537 mmol) was dissolved in CH_2Cl_2 (3.0 cm³). The resulting orange-yellow solution was stirred at room temperature for 1 h and was then concentrated to $\sim 1.5 \text{ cm}^3$. Diethyl ether (6 cm³) was added, and the mixture was stored at room temperature for two days. The precipitate was collected, and dried in vacuo at room temperature to give complex (S)-18 (0.480 g, 95%) as an orangeyellow solid. This solid (0.450 g) was dissolved in methanol (50 cm³). The insoluble materials were removed by filtration through a Celite pad, and the filtrate was evaporated under reduced pressure to afford complex (S)-18 (0.410 g, 87%) as bright orange microcrystals, m.p. 213 °C (decomp.); $\delta_{\rm H}$ (CDCl₃) 1.10-1.25 (2 H, m), 1.33 (2 H, dt, J 18.4 and 5.7), 1.34-1.47 (4 H, m), 1.48-1.58 (2 H, m), 1.75-1.85 (2 H, m), 2.03-2.14 (2 H, m), 2.20-2.38 (6 H, m), 2.52 (2 H, quin, J 7.7), 2.58 (2 H, dt, J 17.3 and 5.7), 4.25-4.34 (2 H, m, =CH of COD), 4.64-4.72 (2 H, m, =CH of COD), 6.91 (2 H, d, J_{3,4} 8.1, 4- and 4'-H), 7.31 (4 H, t, J 7.1, Ph), 7.39 (2 H, t, J 7.0, Ph) and 7.45-7.66 (16 H, m, 3- and 3'-H and Ph); $\delta_{P}(CDCl_3)$ 25.01 (d, $J_{Rh,P}$ 146.3).

Orange prisms of *compound* (S)-**18**·CH₂Cl₂ suitable for a single-crystal X-ray structure determination were obtained by diffusion of diethyl ether (15.0 cm³) into a solution of this product (75.0 mg) in a mixture of CH₂Cl₂ (1.0 cm³) and MeOH (0.5 cm³) (Found: C, 62.4; H, 5.3. C₅₂H₅₂ClO₄P₂Rh·CH₂Cl₂ requires C, 62.03; H, 5.30%).

Method 2. From [RhCl(cod)]₂ (0.364 g, 0.738 mmol) AgClO₄ (0.306 g, 1.48 mmol), and bisphosphane (S)-3 (0.934 g, 1.48 mmol), orange microcrystals of complex (S)-18 (1.31 g, 94%) were prepared in a similar manner as described for complex (S)-17. The analytical data were consistent with those of complex (S)-18 prepared by Method 1.

Preparation of $[RuI\{(S)-H_8-binap\}(p-cymene)]I[(S)-19]$. To a mixture of bisphosphene (S)-3 (0.304 g, 0.481 mmol) and $[RuI_2(p-cymene)]_2$ (0.236 g, 0.241 mmol) were added CH₂Cl₂ (16 cm³) and MeOH (32 cm³). The resulting brown solution was stirred at reflux temperature for 2.5 h and was then passed through a Celite pad at room temperature. The filtrate was concentrated under reduced pressure and dried in vacuo at room temperature for 15 h to give complex (S)-19 (0.530 g, 96%) as a brown-violet solid which contains 0.3 mol equiv. of CH₂Cl₂ as the crystal solvent, m.p. 141-144 °C (decomp.) (Found: C, 56.7; $H, 4.8. C_{54}H_{54}I_2P_2Ru \cdot (CH_2Cl_2)_{0.3} requires C, 56.94; H, 4.80\%);$ δ_H(CDCl₃) 0.82–0.97 (2 H, m), 0.99 (3 H, d, J 6.8, CHMe), 1.05– 1.17 (1 H, m), 1.32 (3 H, d, J 7.0, CHMe), 1.36-1.58 (6 H, m), 1.59-1.72 (2 H, m), 1.96 (3 H, s, Me), 2.20-2.32 (2 H, m), 2.50-2.65 (3 H, m), 3.27-3.39 (1 H, m, CH), 6.45 (1 H, d, J 6.6, ArH of *p*-cymene), 6.64 (1 H, d, *J* 7.9, ArH of *p*-cymene), 6.74 (1 H, d, *J* 6.6, ArH of p-cymene), 6.89 (1 H, d, J7.9, ArH of p-cymene) and

6.99-8.00 (24 H, m, ArH); $\delta_{P}(CDCl_{3})$ 23.24 (d, $J_{Pa,Pb}$ 60.1) and 39.77 (d).

Preparation of $Ru(OAc)_2\{(S)-H_8-binap\}$ [(S)-20].—To a mixture of [RuCl₂(cod)]_n [0.985 g, 3.38 mmol per RuCl₂(cod)] and bisphosphane (S)-3 (2.40 g, 3.81 mmol) were added toluene (100 cm³) and triethylamine (2.0 cm³, 14 mmol). The brown suspension was stirred at reflux temperature for 15 h, and the resulting clear red-brown solution was cooled to room temperature. The solvent was removed under reduced pressure to give a red-brown solid (3.25 g). To this solid (1.94 g) were added anhydrous sodium acetate (0.98 g, 12 mmol) and tertbutyl alcohol (50 cm³). The mixture was stirred and heated at reflux for 10 h and was then concentrated under reduced pressure. The residue was dissolved in CH2Cl2 (40 cm3) and insoluble material was removed via filtration through a pad of Celite. The filtrate was concentrated under reduced pressure, and the green solid residue was extracted with absolute ethanol repeatedly (total 60 cm³). The combined extracts were evaporated to dryness under reduced pressure to give a green solid. This was recrystallized from a mixture of toluene (8 cm³) and hexane (16 cm³) to afford, after drying in vacuo at room temperature for 20 h, complex (S)-20 (1.48 g, 79%). An analytically pure sample was obtained on a second recrystallization from toluene-hexane (1:7), m.p. 165-170 °C (decomp.) [Found: C, 69.4; H, 6.4. $C_{48}H_{46}O_4P_2Ru \cdot (C_7H_8)_{0.3} \cdot (C_6H_{14})_{0.6}$ requires C, 69.41; H, 6.16%]; δ_H(CDCl₃) 0.88 (3.6 H, t, J 6.8, 0.6 equiv. of Me[CH₂]₄Me), 0.99-1.17 (4 H, m), 1.22-1.50 (10.8 H, m, aliphatic protons including 0.6 equiv. of $Me[CH_2]_4Me$), 1.61 (6 H, s, OAc), 1.65–1.79 (2 H, m), 2.23–2.37 (2 H, m), 2.36 (0.9 H, s, 0.3 equiv. of PhMe), 2.52 (2 H, dt, J 16.5 and 5.6), 6.75 (2 H, d, J 8.4, ArH), 7.08 (4 H, t, J 7.3, ArH), 7.15–7.32 (7.5 H, m, ArH including 0.3 equiv. of PhMe), 7.33-7.46 (8 H, m, ArH) and 7.65–7.75 (4 H, m, ArH); $\delta_{P}(CDCl_{3})$ 64.81 (s).

Asymmetric Hydrogenation of Methyl 2-Benzamidomethyl-3oxobutanoate $[(\pm)-21]$.^{5a}—This manipulation is illustrative for the asymmetric hydrogenation of racemate (\pm) -21. To a mixture of racemate (\pm) -21 (3.56 g, 14.3 mmol) and [RuI{(S)-H₈-binap(p-cymene)]I [(S)-19] (10.0 mg, 8.73 × 10⁻³ mmol) was added dry dibromomethane (0.89 cm³) and methanol (6.20 cm³) under nitrogen. The resulting mixture was transferred into a 100 cm³ autoclave and was stirred under an initial hydrogen pressure of 54 atm at 65 °C (50 atm when at room temp.) for 20 h. Conversion (100%) of keto ester 21 and the ratio of products syn-23 to anti-23 (77.7: 25.3, 52% d.e.) were determined by HPLC analysis of the orange-yellow reaction mixture on a Cosmosil 5SL column [eluent:hexane-chloroform-methanol (90:10:2); flow rate 2.5 cm³ min⁻¹; $t_{\rm R}$: 7.38 (21), 14.23 (syn-23) and 18.24 min (anti-23)]. The reaction mixture was evaporated to obtain an orange-yellow, oily residue (3.68 g), which was then chromatographed on silica gel eluted with hexane-propan-2-ol (85:15) to give a mixture of the two diastereoisomers syn-23 and anti-23 (3.35 g, 93%) as an oil. Enantiomeric excesses of syn-23 [97% (2R,3S)] and anti-23 [95% (2S,3S)] were measured by HPLC analysis of the sample obtained on esterification of the above mixture of syn-23 and anti-23 with 1.5 mol equiv. of (R)-MTPA³⁶ using a Cosmosil 5SL column [eluent: hexane-THFmethanol (1000:100:1); flow rate 1.0 cm³ min⁻¹; $t_{\rm R} = 50.17$, 52.74, 63.93 and 76.91 min for the (R)-MTPA esters of syn-(2S,3R)-23, syn-(2R,3S)-23, anti-(2R,3R)-23, and anti-(2S,3S)-23, respectively]. The ratio of [syn-(2S,3R)-23 + syn-(2R,3S)-23 + syn-(**23**] to [anti-(2R,3R)-**23** + anti-(2S,3S)-**23**] was 76.7:23.3 (53%) d.e.) under these conditions.

Asymmetric Hydrogenation of Geraniol 22.²⁹—A solution of geraniol 22 (8.41 g, 9.5 cm³, 54.5 mmol) and Ru(OAc)₂{(S)-H₈-binap}[(S)-20] (9.3 mg, 10×10^{-3} mmol) in methanol (9.5

	(<i>S</i>)-6-(-)-DBT	(<i>S</i>)-17	(S) -18
Recrystallized from	CHCl ₃ -AcOEt	МеОН	CH ₂ Cl ₂ -MeOH-Et ₂ O
Formula	$C_{62}H_{70}O_{10}P_2 \cdot C_4H_8O_2$	$C_{52}H_{68}ClO_4P_2Rh(MeOH)_2$	$C_{52}H_{52}ClO_4P_2Rh CH_2Cl_2$
Relative formula mass	1125.29	1021.50	1026.22
Crystal system	orthorhombic	orthorhombic	monoclinic
Space group	$P2_{1}2_{1}2_{1}$	$P2_{1}2_{1}2_{1}$	P21
$a(\mathbf{A})$	22.625(2)	24.813(6)	14.444(2)
$b(\mathbf{A})$	20.949(3)	17.263(3)	15.335(2)
c(Å)	12.873(1)	11.836(2)	11.208(3)
β(°)			94.68(1)
Z	4	4	2
$V(Å^3)$	6101(1)	5070(2)	2474(1)
$D_{\rm calc} ({\rm g}{\rm cm}^{-3})$	1.225	1.338	1.377
Diffractometer	Rigaku AFC 5R	Rigaku AFC 5	Rigaku AFC 5R
Radiation	Cu-Kα	Mo-Kα	Mo-Ka
Reflections measured	+h, +k, +l	+h, +k, +l	$\pm h, +k, +l$
Crystal size (mm)	$0.22 \times 0.35 \times 0.48$	$0.20 \times 0.28 \times 0.34$	$0.35 \times 0.37 \times 0.40$
μ (cm ⁻¹)	1.38	4.95	5.19
Scan mode	$2 heta$ - ω	$\omega(2\theta \le 15^{\circ})$	$2 heta$ - ω
		$2\theta - \omega(15 < 2\theta \le 60^\circ)$	
Temp. $(T/^{\circ}C)$	25	- 120	25
Scan speed (deg min ⁻¹)	4	3	4
Scan width (deg)	$1.2 + 0.15 \tan \theta$	$1.0 + 0.5 \tan \theta$	$1.2 + 0.5 \tan \theta$
Bkgd count (s)	3	8	5
$2\theta_{\rm max}$ (deg)	120	60	60
Data collected	5233	9121	6844
Unique data $[F_0 > 3\sigma(F_0)]$	3235	5700	5168
No. of variables	994	802	756
R	0.067	0.053	0.070
R_w^a	0.079	0.063	0.096
a ^a	0.03	0.015	0.03
GOF ^b	2.56	1.51	4.66
Δ (e Å ⁻³)	0.48	0.71	1.66

Table 4 Experimental crystallographic details for complexes (S)-6-(-)-DBT, (S)-17 and (S)-18

 ${}^{a}R_{w} = \left[\Sigma w(|F_{o}| - |F_{c}|)^{2} \Sigma w|F_{o}|^{2}\right]^{\frac{1}{2}}$. The weighting scheme $1/w = \sigma_{c}^{2} + (a|F_{o}|)^{2}$ was employed. ^b Goodness-of-fit.

cm³) was charged on a 100 cm³ autoclave. Hydrogen (100 atm) was introduced and the mixture was stirred at 25 °C for 5 h. Conversion (100%) of geraniol **22** and chemical selectivities of citronellol (**25**, 98.5%) and dihydrocitronellol (**26**, 1.5%) were determined by GLC analysis of the reaction mixture [PEG-HT capillary column, starting from 100 °C to 200 °C at a rate of 5 °C min⁻¹; $t_{\rm R}$: 6.87 (**26**), 8.65 (**25**), and 10.02 min (**22**)]. The solvent was removed from the reaction mixture under reduced pressure and the resulting residue was distilled *in vacuo* (72 °C, 0.2 mmHg) to give citronellol (*R*)-**25** as an oil (7.99 g, 94%), which was contaminated with 1.5% of dihydrocitronellol **26**, $[\alpha]_{\rm D}^{27}$ + 5.11 (*c* 20.0, CHCl₃) (98% optical purity) {lit.,²⁹ [α]_D²⁵ + 5.12 (*c* 21.0, CHCl₃) for (*R*)-**25** in 98% e.e.; lit.,³⁷ [α]_D²⁰ + 2.5 (neat), and lit.,³⁸ [α]_D + 4.0 (*c* 1.6, CHCl₃) for (*R*)-**26**}.

X-Ray Structure Determinations.—(S)-(+)-Cy-BINAPO-(-)-DBT [(+)- $\mathbf{6}$ -(-)-DBT]. Needles of adduct (+)- $\mathbf{6}$ -(-)-DBT• AcOEt, which were obtained on recrystallization from hot ethyl acetate, were sealed in a thin-walled glass capillary under a mixture of argon and ethyl acetate vapour and were mounted on a Rigaku AFC-5 difractometer.

Preliminary measurements of several crystals yielded rough cell dimensions and peak profiles. A suitable crystal with dimensions of $0.22 \times 0.35 \times 0.58$ mm was finally mounted on the diffractometer and centred in the beam. An automatic peak search and indexing procedure yielded the primitive cell. The pertinent details of data collection and the final cell dimensions, which were obtained from a least-squares refinement of 2θ -values of 50 independent reflections in the range of $30^{\circ} < 2\theta < 40^{\circ}$, are given in Table 4.

The 3235 unique raw intensity data with $|F_0| > 3\sigma(F_0)$ were converted into values of the structure factor by correction for Lorentz and polarization effects. An azimuthal scan of a reflection having χ near 90° indicated that no correction for absorption was necessary. Inspection of the standard three reflections measured after every 100 reflections showed no systematic variation in intensity. Correction for extinction effect was not made.

The systematic absences indicated the space group being $P2_12_12_1$. The structure was solved by direct methods (MULTAN-78). A series of standard block-diagonal leastsquares refinements and Fourier synthesis revealed all nonhydrogen atoms of the complex and solvated ethyl acetate. The absolute structure of dioxide (+)-6 was determined as S based on the absolute configuration of (2R, 3R)-(-)-DBT. Hydrogen atoms were located by the difference Fourier synthesis or by calculated methods. All non-hydrogen atoms (anisotropic) and hydrogen atoms (as isotropic temperature factors) were refined to $R = \Sigma ||F_o| - |F_c|| / \Sigma |F_o| = 0.067$ and $R_w = [\Sigma w(|F_o| - |F_c|)^2 / \Sigma w |F_o|^2]^{\frac{1}{2}} = 0.079$. A weighting scheme, $1/w = \sigma_c^2 + (0.03|F_o|)^2$, was employed, where σ_c , defined as $\sigma_c = (N)^{\frac{1}{2}}$, is a counting statistics error with Gaussian distribution function $P(N) = (1/2N)^{\frac{1}{2}} \exp[-(N-\overline{N})^2/2N].$ Final difference Fourier maps indicated no significant peak remained which were greater than 0.48 e Å⁻³. Crystallographic calculations were performed at the IMS Computer Center by using the UNICS-III program system. Tables of fractional atomic coordinates, bond distances, and bond angles, together with other crystallographic data, have been deposited at the Cambridge Crystallographic Data Centre.*

 $[Rh{(S)-(+)-Cy-binap}(cod)]ClO_4 [(S)-17].$ Orange crystals of (S)-17·(MeOH)₂ were sealed in thin-walled glass capillaries under argon. Upon exposure to X-rays at room temperature, the crystal became cloudy and its diffraction profiles were noted

^{*} For full details of the CCDC deposition scheme, see 'Instructions for Authors,' J. Chem. Soc., Perkin Trans. 1, issue 1.

to be significantly broadened with decreasing intensities. Therefore, diffraction data were collected at -120 °C. Intensities were measured by ω -scan in the range 2–15° and 2θ - ω -scan in the range 15–60°. Cell parameters and details of data collection are given in Table 4.

The systematic absences of reflections indicated that the space group was $P2_12_12_1$. The position of the rhodium atom was determined by the Patterson map. The absolute structure of the complex was defined on the basis of the absolute configuration of the free ligand (S)-2 as estalished by X-ray structure analysis of adduct (S)-(+)-6-(2R,3R)-(-)-DBT (vide supra). Most of the atoms appeared on the resulting Fourier map, and the remaining atoms were located by a series of standard blockdiagonal least-squares refinements and Fourier synthesis. After the anisotropic stage of refinement had been reached, atoms of ClO_4^{-} , two solvated methanols, and some hydrogen atoms were located on a difference Fourier synthesis and the remaining hydrogen atoms were placed at calculated positions. The final refinement cycle refined to R = 0.053 and $R_w = 0.063$. Tables of fractional atomic coordinates, bond distances, and bond angles, together with other crystallographic data, have been deposited at the Cambridge Crystallographic Data Centre.*

 $[Rh\{(S)-H_8-binap\}(cod)] ClO_4 [(S)-18].$ One piece of a large orange crystal of adduct (S)-18·CH₂Cl₂ was cut off with a razor to almost a cubic form, which was then sealed in a thin-walled glass capillary under argon and mounted on a Rigaku AFC-5R diffractometer. The space group was determined to be $P2_1$ based on the systematic absences, $(0 \ k \ 0)$ with k = odd, and the dissymmetry of the complex. A summary of data collection and cell parameters is given in Table 4.

The position of the rhodium atom was determined by the Patterson map and was fixed in its y parameter. The absolute structure of the complex was assumed on the basis of the absolute configuration of the free ligand (S)-3 as defined by CD spectroscopic analysis (vide supra). Most of the atoms were located by a series of standard block-diagonal least-squares refinements and Fourier synthesis. Atoms of ClO₄⁻, solvated dichloromethane and some hydrogen atoms were located in a difference Fourier synthesis and the remaining hydrogen atoms were placed at calculated positions. The final refinement cycle was reached to R = 0.070 and $R_w = 0.096$. The somewhat high values for R and R_w might be a result of disorder (0.5 occupancy) in one molecule of solvated dichloromethane and large temperature factors of the ClO₄⁻ counterion. Tables of fractional atomic coordinates, bond distances, and bond angles, together with other crystallographic data, have been deposited at the Cambridge Crystallographic Data Centre.*

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* For full details of the CCDC deposition scheme, see 'Instructions for Authors,' J. Chem. Soc., Perkin Trans. 1, issue 1.

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